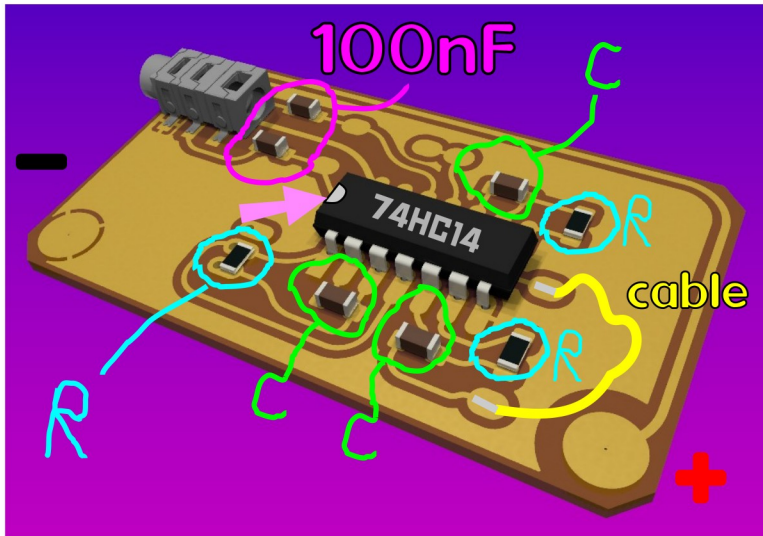
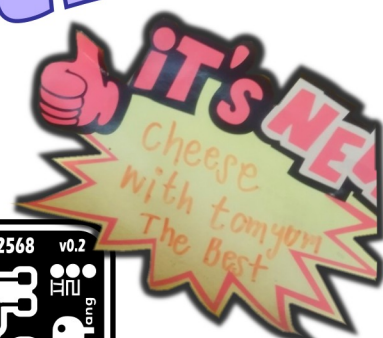


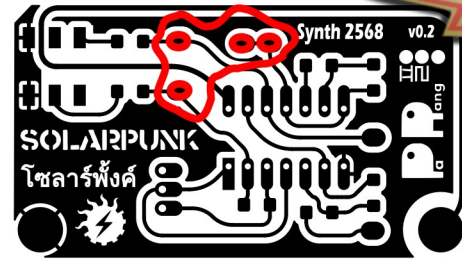
SOLARPUNK

โซลาร์พังก์

Synth



Pads to add piezo for extra weird sounds and rythms



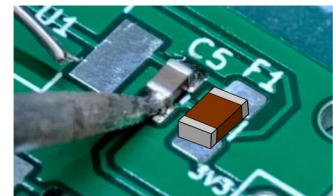
Experiment with different values, different sounds

R1 , R2 , R3: 330 - 10kOhm

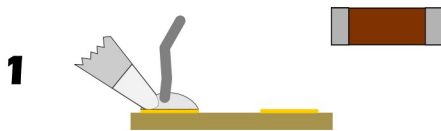
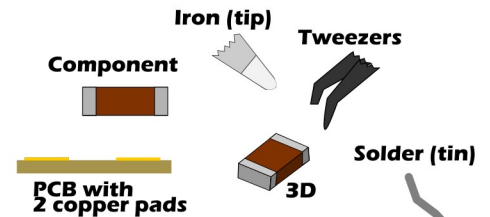
C1 , C2 , C3: 1µF - 10µF

Soldering the IC-chip

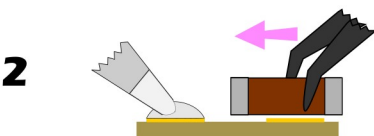
Bend the legs 90° and cut to ca 2mm. Put solder on one corner first only. IC-Chip as **DIRECTION**, check the little notch at the end. Check position of IC-chip, heat and move if needed. Now solder all the other legs. Always touch the copper AND the pin with the tip of the soldering iron, so all is heated.



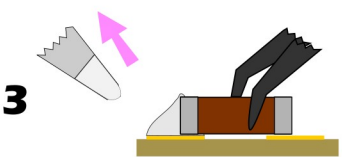
How to solder SMD components



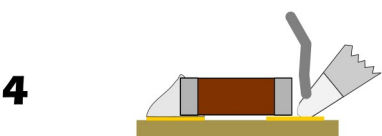
1. Put a drop solder on one on the empty pads. Always touch the copper with the tip. (u can leave the component on the side somewhere)



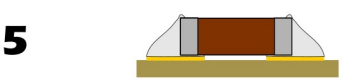
2. Grab the component with the tweezers, slide on the board towards the pad. While heating the solder. Check how the liquid solder melts and flows to the side of component



3. Still hold the component in place and remove the tip. Wait and see how the solder solidifies. Check position of component. You can always hold and heat this one side again to move until good. Check if the solder nicely covers the pad and the component.



4. Now the component already holds in place. Come to other side with tip. Heat the pad AND the side of component and add solder. Check that the liquid solder nicely flows over the pad and the side.



5. You are done! Great work soldering SMD component. Check by eye if everything looks ok. Fix stuff if needed.

